

The improvement after the instalation of FALCON

NITTOH Co.,Ltd.

	conventional equipment	FALCON
set-up time (sec)	8.00	2.33
Average Speed (m/min)	124	240
Order per Day	94.0	103.5
Number of Operator and shift	4 people x 2 shifts	4 people x 1 shifts
operating time (hrs)	14	8
Average production quantity (boxes)	29,610	37,000
Purchase amount of Ink (YEN/Month)	¥1,100,000	¥680,000
washing wastewater (cc/one wash)	4,000	1,600
Speed of Double Wall Sheets (sheet/min)	110	180